Statement of Basis

Permit to Construct No. P-2011.0135 Project ID 61623

IFG Lewiston, LLC Lewiston, Idaho

Facility ID 069-00003

Proposed for Public Comment

DRAFT XX, 2016 Dan Pitman, P.E. Permit Writer

The purpose of this Statement of Basis is to satisfy the requirements of IDAPA 58.01.01.et seq, Rules for the Control of Air Pollution in Idaho, for issuing air permits.

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ACRONYMS, UNITS, AND CHEMICAL NOMENCLATURE

CFR Code of Federal Regulations

CO carbon monoxide CO₂ carbon dioxide

CO₂e CO₂ equivalent emissions

DEQ Department of Environmental Quality EPA U.S. Environmental Protection Agency

GHG greenhouse gases HAP hazardous air pollutants

IDAPA a numbering designation for all administrative rules in Idaho promulgated in accordance with the

Idaho Administrative Procedures Act

lb/hr pounds per hour

MACT Maximum Achievable Control Technology

NESHAP National Emission Standards for Hazardous Air Pollutants

NO₂ nitrogen dioxide NO_X nitrogen oxides

NSPS New Source Performance Standards

PM particulate matter

 $PM_{2.5}$ particulate matter with an aerodynamic diameter less than or equal to a nominal 2.5 micrometers PM_{10} particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers

PSD Prevention of Significant Deterioration

PTC permit to construct PTE potential to emit

Rules Rules for the Control of Air Pollution in Idaho

SM synthetic minor

SM80 synthetic minor facility with emissions greater than or equal to 80% of a major source threshold

SO₂ sulfur dioxide SO_x sulfur oxides

T/yr tons per consecutive 12 calendar month period

TAP toxic air pollutants U.S.C. United States Code

VOC volatile organic compounds

FACILITY INFORMATION

Description

Debarker

Raw logs are debarked and cut to desired length before entering the main sawmill or small log line.

Bark is conveyed to the bark hog to be hogged, and then the hogged fuel is conveyed to off-site fuel pile.

Sawmill

Chips and sawdust from the large log sawmill are transported via conveyor to an offsite location. Negative air systems above the machine centers are used whenever the equipment is operated to collect entrained sawdust and transport it to the sawmill cyclones (CY1, CY2A and CY2B). The materials collected in the three sawmill cyclones are collected within the chip vault and transported to an offsite location.

The small log line allow processing of smaller logs and is housed in a new building or an addition to the existing main sawmill building, which is under negative pressure from the cyclones and/or small log line baghouse (BH3). The small log line baghouse system transports sawdust and wood residuals from the small log line and is located on the south side of the sawmill building(s).

Chips from the main sawmill and small log line drop to the Chip Conveyor and are conveyed to an off-site wood pile.

Drying kilns

The rough cut green lumber is stacked before being dried in the kilns. IFG currently has four double track kilns that are heated via indirect steam heating coils. IFG has proposed to install two additional kilns of similar design to increase production and to improve lumber quality. All kilns operate on steam obtained from the adjacent Clearwater Pulp and Paper facility. The emissions from the kilns are uncontrolled.

Planer mill

Dried lumber is removed from the kilns and either stored temporarily or sent to the planer mill building where the lumber is trimmed by saws, planed, sorted, stacked, strapped, and stored before shipment.

A new planer shavings material handling cyclone (CY4) will be near the truck bins at the new location. Emissions from the planer shavings cyclone will be routed to an emissions control baghouse (BH-1.)

Planer chips are transported through Bruks chipper cyclone that vents to the chips baghouse (BH-2). Chips collected by Bruks chipper cyclone (CY3) drop onto chip conveyor and are conveyed to an off-site wood pile.

Fuel Hog

The Fuel Hog is used to chop waste materials (e.g., wood waste) into smaller pieces for use as boiler fuel. The Fuel Hog emission point is a cyclone (CY5) which is used to pneumatically transfer the hogged fuel to an off-site fuel pile.

Permitting History

This PTC replaces Permit to Construct No. P-2011.0135 project 61240 issued on March 18, 2014.

For a detailed listing of the entire permit history see the March 26, 2014 Statement of Basis which supports the issuance of the most recent Tier I operating permit issued to the facility (project No. 61338).

Application Scope

This PTC is for a minor modification at an existing Tier I facility.

The permittee has proposed to:

- install a new shavings area vacuum cleanup system equipped with a baghouse,
- add a baghouse to control emissions from shaving bin vent,
- allow operation of the Planer Chip conveyance system with either just a baghouse or a baghouse that is integrated with a cyclone, and
- only require operation of the sawmill cyclones when the associated equipment is operating.

This permit action serves to allow these proposed changes.

Application Chronology

August 24, 2015	DEQ received an application fee.
November 6, 2015	DEQ received an application.
December 3, 2015	DEQ determined that the application was incomplete.
February 1, 2016	DEQ received updated application materials.
March 16, 2016	DEQ determined that the application was incomplete.
April 27, 2016	DEQ received updated application materials.
May 24, 2016	DEQ determined that the application was complete.
July 5, 2016	DEQ made available the draft permit and statement of basis for peer and regional office review.
July 6, 2016	DEQ made available the draft permit and statement of basis for applicant review.

TECHNICAL ANALYSIS

Emissions Units and Control Equipment

Table 1 lists equipment affected by this permit action.

Table 1 EMISSIONS UNIT AND CONTROL EQUIPMENT INFORMATION

Sources	Control Equipment	Emission Point ID No.
Planer Mill	Chips baghouse or a cyclone integrated with a baghouse	BH-2 stack
Shavings Bin Vent	Baghouse	BH1A
Shavings Area Cleanup	Baghouse	BH1B

Emissions Inventories

Pre-Project Potential to Emit

Pre-project Potential to Emit is used to establish the change in emissions at a facility as a result of this project. Table 2 provides a pre-project potential to emit for those emissions units that are affected by this permitting action. A summary of the emissions inventory provided by the applicant, and reviewed by DEQ is provided in Appendix A.

Table 2 PRE-PROJECT POTENTIAL TO EMIT FOR REGULATED AIR POLLUTANTS

		Current Emissions		
	PM ₁₀	PM_{10}	$PM_{2.5}$	$PM_{2.5}$
	(ton/yr)	(lb/hr)	(ton/yr)	(lb/hr)
Point Sources				
Lumber Drying				
Dry Kilns	8.93	2.28	7.76	1.98
Cyclones				
CY1, Sawmill Machine Center Cyclone	0.033	0.011	0.016	0.005
CY2A&B, Sawmill Machine Center Cyclones	0.196	0.065	0.098	0.033
CY3 is integrated with Planer Chip Baghouse	0.000	0.000	0.000	0.000
CY4 vents to the Planer Shavings Baghouse	0.000	0.000	0.000	0.000
CY5, Fuel Hog Cyclone	0.850	0.283	0.425	0.142
Baghouses				
BH1, Shavings Baghouse	1.025	0.418	0.686	0.280
BH1A, Bin Vent Baghouse	0.000	0.000	0.000	0.000
BH1B, Bin Cleanup System Baghouse (optional)	0.000	0.000	0.000	0.000
BH2, Planer Chip Baghouse	1.41E-02	5.75E-03	9.45E-03	3.85E-03
BH3, Hew Saw Baghouse 1	1.988	0.454	1.332	0.304
Point Source Totals	13.036	3.522	10.323	2.752

a) Controlled average emission rate in pounds per hour is a daily average, based on the proposed daily operating schedule and daily limits.

Post Project Potential to Emit

Post project Potential to Emit is used to establish the change in emissions at a facility and to determine the facility's classification as a result of this project. Post project Potential to Emit is included in Table 3 and includes all post project potential emissions for those emissions units associated with this project. A summary of the emissions inventory provided by the applicant, and reviewed by DEQ is provided in Appendix A.

Table 3 POST PROJECT POTENTIAL TO EMIT FOR REGULATED AIR POLLUTANTS

	Proposed Emissions			
	PM_{10}	PM_{10}	PM _{2.5}	PM _{2.5}
	(ton/yr)	(lb/hr)	(ton/yr)	(lb/hr)
Point Sources				
Lumber Drying				
Dry Kilns	8.93	2.28	7.76	1.98
Cyclones				
CY1, Sawmill Machine Center Cyclone	0.033	0.011	0.016	0.005
CY2A&B, Sawmill Machine Center Cyclones	0.196	0.065	0.098	0.033
CY3 is integrated with Planer Chip Baghouse	0.000	0.000	0.000	0.000

b) Controlled average emission rate in tons per year is an annual average, based on the proposed annual operating schedule and annual limits.

		Proposed Emissions		
	PM_{10}	PM ₁₀ PM ₁₀		PM _{2.5}
	(ton/yr)	(lb/hr)	(ton/yr)	(lb/hr)
CY4 vents to the Planer Shavings Baghouse	0.000	0.000	0.000	0.000
CY5, Fuel Hog Cyclone	0.850	0.283	0.425	0.142
Baghouses				
BH1, Shavings Baghouse	1.025	0.418	0.686	0.280
BH1A, Bin Vent Baghouse	1.78E-03	7.28E-04	1.19E-03	4.88E-04
BH1B, Bin Cleanup System Baghouse (optional)	1.10E-02	3.60E-03	7.34E-03	2.41E-03
BH2, Planer Chip Baghouse	1.41E-02	5.75E-03	9.45E-03	3.85E-03
BH3, Hew Saw Baghouse 1	1.988	0.454	1.332	0.304
Point Source Totals	13.049	3.527	10.331	2.755

a) Controlled average emission rate in pounds per hour is a daily average, based on the proposed daily operating schedule and daily limits.

Change in Potential to Emit

The change in facility-wide potential to emit is used to determine if a public comment period may be required and to determine the processing fee per IDAPA 58.01.01.225. The following table presents the facility-wide change in the potential to emit for criteria pollutants.

Table 4 CHANGES IN POTENTIAL TO EMIT FOR REGULATED AIR POLLUTANTS

Correc	PM ₁₀		PM _{2.5}	
Source	lb/hr	T/yr	lb/hr	T/yr
Pre-Project Potential to Emit	3.522	13.036	2.752	10.323
Post Project Potential to Emit	3.527	13.049	2.755	10.331
Changes in Potential to Emit	0.005	0.013	0.003	0.008

TAP & HAP Emissions

Toxic air pollutant (TAP) and hazardous air pollutant (HAP) emissions from the facility are unchanged as a result of the changes proposed at the facility.

Ambient Air Quality Impact Analyses

The applicant has demonstrated pre-construction compliance to DEQ's satisfaction that emissions from this facility will not cause or significantly contribute to a violation of any ambient air quality standard. The applicant demonstrated that the emissions increases at the facility from the proposed changes are below DEQ's level one modeling thresholds as shown in Table 5.

Table 5 Point Source Emission Increases Compared to Modeling Thresholds

Pollutant	Proposed Emissions	Current PTE	Change in Emissions	Level I Modeling Threshold
PM_{10}	3.527	3.522	0.005	0.22 lb/hr
PM _{2.5}	2.755	2.752	0.003	0.054 lb/hr
PM _{2.5}	10.331	10.323	0.008	0.35 Tyr

b) Controlled average emission rate in tons per year is an annual average, based on the proposed annual operating schedule and annual limits.

REGULATORY ANALYSIS

Attainment Designation (40 CFR 81.313)

The facility is located in Nez Perce County, which is designated as attainment or unclassifiable for PM_{2.5}, PM₁₀, SO₂, NO₂, CO, and Ozone. Refer to 40 CFR 81.313 for additional information.

Facility Classification

The AIRS/AFS facility classification codes are as follows:

For THAPs (Total Hazardous Air Pollutants) Only:

A = Use when any one HAP has actual or potential emissions \geq 10 T/yr or if the aggregate of all HAPS (Total HAPs) has actual or potential emissions \geq 25 T/yr.

SM80 = Use if a synthetic minor (potential emissions fall below applicable major source thresholds if and only if the source complies with federally enforceable limitations) and the permit sets limits ≥ 8 T/yr of a single HAP or ≥ 20 T/yr of THAP.

SM = Use if a synthetic minor (potential emissions fall below applicable major source thresholds if and only if the source complies with federally enforceable limitations) and the potential HAP emissions are limited to < 8 T/yr of a single HAP and/or < 20 T/yr of THAP.

B = Use when the potential to emit without permit restrictions is below the 10 and 25 T/yr major source threshold

UNK = Class is unknown

For All Other Pollutants:

A = Actual or potential emissions of a pollutant are $\geq 100 \text{ T/yr}$.

SM80 = Use if a synthetic minor for the applicable pollutant (potential emissions fall below 100 T/yr if and only if the source complies with federally enforceable limitations) and potential emissions of the pollutant are \geq 80 T/yr.

SM = Use if a synthetic minor for the applicable pollutant (potential emissions fall below 100 T/yr if and only if the source complies with federally enforceable limitations) and potential emissions of the pollutant are < 80 T/yr.

B = Actual and potential emissions are < 100 T/yr without permit restrictions.

UNK = Class is unknown.

Table 2 REGULATED AIR POLLUTANT FACILITY CLASSIFICATION

Pollutant	Uncontrolled PTE (T/yr)	Permitted PTE (T/yr)	Major Source Thresholds (T/yr)	AIRS/AFS Classification
PM _{2.5}	> 100	10.71	100	SM
PM_{10}	> 100	13.61	100	SM
SO_2	0	0	100	NA
NO_x	0	0	100	NA
CO	0	0	100	NA
VOC	>100	249	100	A
CO_2e	0	0	100,000	NA
HAP (single)	>10	>10	10	A
HAP (Total)	>25	100.53	25	A

Permit to Construct (IDAPA 58.01.01.201)

IDAPA 58.01.01.201 Permit to Construct Required

The permittee has requested that a PTC be issued to the facility for the proposed changes at the facility. Therefore, a permit to construct is required to be issued in accordance with IDAPA 58.01.01.220. This permitting action was processed in accordance with the procedures of IDAPA 58.01.01.200-228.

Tier II Operating Permit (IDAPA 58.01.01.401)

IDAPA 58.01.01.401...... Tier II Operating Permit

The application was submitted for a permit to construct (refer to the Permit to Construct section), and an optional Tier II operating permit has not been requested. Therefore, the procedures of IDAPA 58.01.01.400–410 were not applicable to this permitting action.

Title V Classification (IDAPA 58.01.01.300, 40 CFR Part 70)

IFG is currently operating with a Tier I operating permit (T1-2012.0038 project 61338) issued March 26, 2014. The permit to construct changes will be incorporated into the Tier I operating permit in accordance with IDAPA 58.01.01.209.05.c.

PSD Classification (40 CFR 52.21)

40 CFR 52.21 Prevention of Significant Deterioration of Air Quality

On February 6, 1997, during a time when the sawmill was owned by the same company as the adjacent Pulp Mill/Consumer Products Divisions, the Idaho Office of Attorney General determined¹ that the Lumber Products Division (sawmill) is a separate facility from the adjacent Pulp Mill/Consumer Products Divisions even though the steam used to dry lumber at the sawmill comes entirely from the pulp mill. The two facilities have different primary SIC codes, and the lumber mill does not serve as a support facility for the Pulp Mill or Consumer Products Divisions.

The location of the facilities remains the same, but the sawmill is now owned by IFG, a different entity than owns the adjacent Pulp Mill/Consumer Products Divisions which further supports that the sawmill is not to be grouped with the adjacent Pulp Mill/Consumer Products Divisions. Additional support for the sawmill being a separate facility from the Pulp Mill/Consumer Products Divisions is published in the Federal Register, August 7, 1980, page 52695, "Where a single unit is used to support two otherwise distinct sets of activities, the unit is to be included within the source which relies most heavily on its support. For example, a boiler might be used to generate process steam for both a commonly controlled and located kraft pulp mill and a plywood manufacturing plant. If the yearly boiler output is used primarily by the pulp mill, then the total emissions of the boiler should be attributed to the mill." None of the boilers at the adjacent but separately owned Pulp Mill/Consumer Products Divisions sends 50% or more of the steam produced to the lumber drying kilns².

The IFG sawmill is not a designated facility, and IFG has requested to limit its potential to emit below 250 tons per year for VOC, therefore it is not a major facility for PSD purposes..

NSPS Applicability (40 CFR 60)

The proposed changes at the facility, which are for wood byproduct handling systems, do not affect any emissions units subject to NSPS.

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¹ IDEQ letter to Susan J. Flieder, Environmental Counsel for Potlatch Corporation, February 6, 1997 (IDEQ TRIM record reference # 2010AAG239)

² Email from Susan Somers, Clearwater Paper Corporation, July 18, 2012 - No boiler at Clearwater Paper Corporation sends 50% or more of the steam produced to the IFG lumber drying kilns. (IDEQ TRIM record reference # 2012AAG2902)

NESHAP Applicability (40 CFR 61)

The proposed source is not an affected source subject to NESHAP in 40 CFR 61, and this permitting action does not alter the applicability status of existing affected sources at the facility.

MACT Applicability (40 CFR 63)

The proposed changes at the facility, which are for wood byproduct handling systems, do not affect any emissions units subject to 40 CFR 63.

Permit Conditions Review

This section describes the permit conditions for this initial permit or only those permit conditions that have been added, revised, modified or deleted as a result of this permitting action.

Table 1.1

Table 1.1 was updated to allow emissions from the planer mill chip handling system to be controlled by a baghouse or by a baghouse that is integrated with a cyclone. The table was also updated to add two new emissions sources (Vacuum Cleanup System and Shavings Bin Vent).

Permit Condition 3.1

The process description for handling chips and sawdust was updated as requested by the applicant.

Table 3.1

Table 3.1 was updated to allow emissions from the planer mill chip handling system to be controlled by a baghouse or by a baghouse that is integrated with a cyclone. The table was also updated to add two new emissions sources (Vacuum Cleanup System and Shavings Bin Vent).

Permit Condition 3.2

Permit Condition 3.2 was updated as follows:

The permittee shall install and operate the cyclones (CY1 and CY2A and CY2B) at all times when the main sawmill is operated to control emissions from the main sawmill as associated sawmill equipment is operating to control emissions from sawmill equipment as described in Permit Condition 3.1.

This change allows the facility to only operate the cyclones whenever the equipment is operating that sends emissions to the cyclone.

Permit Condition 3.6

This permit condition specifies that a baghouse shall be used control emissions whenever the new vacuum cleanup system is used.

Permit Condition 3.7

This permit condition specifies that a baghouse shall be used control emissions whenever shavings are transferred to the shavings bin.

Permit Condition 3.9 Baghouse/Filter System Procedures

This permit condition was updated to add that a procedures document shall be developed for the new vacuum cleanup system baghouse (BH1B) and for the new Shavings Bin Vent baghouse (BH1B) along with all the other listed baghouses.

All other permit conditions remain unchanged.

PUBLIC REVIEW



APPENDIX A - EMISSIONS INVENTORIES

APPENDIX B - PROCESSING FEE